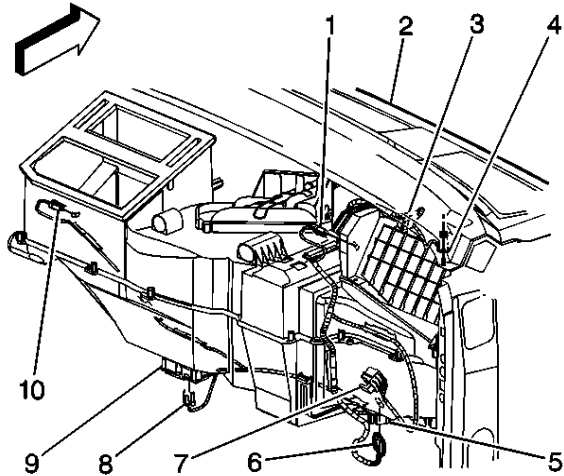


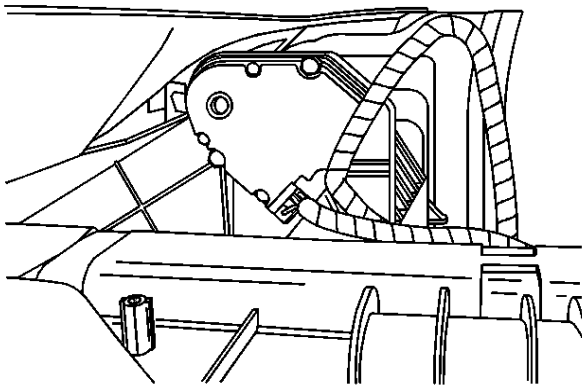
Recirculation Actuator Replacement Delphi

Removal Procedure

1. Remove the air distribution duct. Refer to [Air Distributor Duct Replacement](#) .

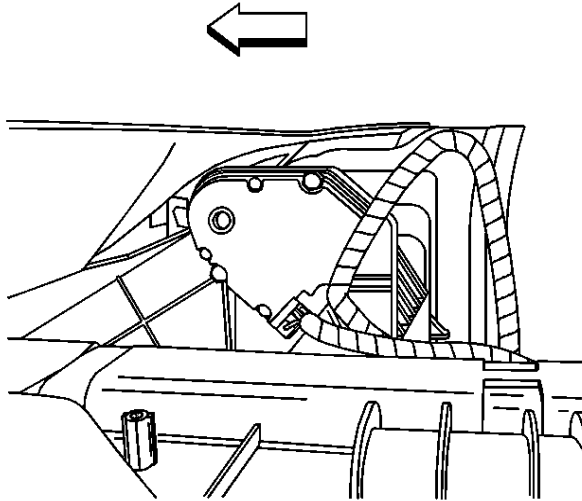


2. Disconnect the electrical connection from the recirculation actuator (1).



3. Remove the recirculation actuator retaining screws.
4. Remove the recirculation actuator.

Installation Procedure



1. Install the recirculation actuator.

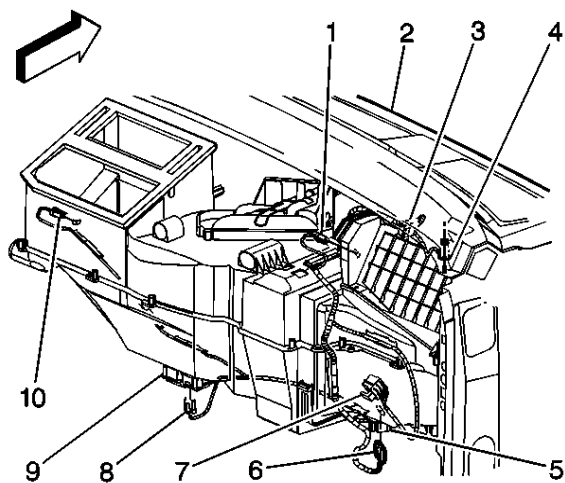
Notice

Use the correct fastener in the correct location. Replacement fasteners must be the correct part number for that application. Fasteners requiring replacement or fasteners requiring the use of thread locking compound or sealant are identified in the service procedure. Do not use paints, lubricants, or corrosion inhibitors on fasteners or fastener joint surfaces unless specified. These coatings affect fastener torque and joint clamping force and may damage the fastener. Use the correct tightening sequence and specifications when installing fasteners in order to avoid damage to parts and systems.

2. Install the recirculation actuator retaining screws.

Tighten

Tighten the screws to 1.6 N·m (14 lb in).



3. Connect the electrical connector to the recirculation actuator (1).

4. Install the air distribution duct. Refer to [Air Distributor Duct Replacement](#) .

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